

# H425 / H425HD HARVESTER HEAD

## John Deere Saw Bars and Chains Selection Guide, SuperCut 100S

SAW MOTOR	STANDARD BAR	SPEEDMAX	STUMP TREATMENT BAR	STUMP TREATMENT BAR SPEEDMAX	LENGTH CM	CHAIN CHAIN	CHAIN LINK	SAW BAR HOLDER	SPROCKET CODE	DRIVE SPROCKET TOOTH COUNT
John Deere 19	F697332	F697340	F702889	F713077	82	F700174	95	F707900	F700145	z 13
Bucher 20	F697331	F697340	F697333	F713077	82	F700128	94	F707900	F700144	z 12
Bucher 32	F697335	F702883	F702890	F713079	82	F700130	98	F707900	F700149	z 18
John Deere 19	F697325	F697338	F702887	F713074	75	F700122	88	F707900	F700145	z 13
Bucher 20	F697322	F697338	F697326	F713074	75	F700121	87	F707900	F700144	z 12
Bucher 32	F697329	F702882	F713076	F713076	75	F700124	90	F707900	F700149	z 18
John Deere 19	F698326	F702884	F698327	F713080	90	F700175	102	F707900	F700145	z 13
Bucher 20	F697342	F702884	F697459	F713080	90	F700175	102	F707900	F700144	z 12
Bucher 32	F702913		F702925	F713082	90	F700132	105	F707900	F700149	z 18
Topsaw 14	F697312				60	F700106	72	F707900	F700144	z 12



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## Soft Rollers

TYPE	LEFT/RIGHT	UPPER	LOWER	NOTE	PART NO.
MenSe, V-TEC	Left/right		X	Poclain motor	F706458
MenSe, V-TEC	Left/right		X	Multi Speed	F706457
Moipu, Flex Standard	Left/right		X	Poclain motor	F703757
Rib MTH	Left		X	Multi Speed	F688454
Rib MTH	Right		X	Multi Speed	F688453
Rib MTH	Left		X	Poclain motor	F688048
Rib MTH	Right		X	Poclain motor	F688044
V-type MTH	Left		X	Poclain motor	F684364
V-type MTH	Right		X	Poclain motor	F684368
Rib	Left		X	Poclain motor	F678275
Rib	Right		X	Poclain motor	F678282
Rib	Left/right	X			F673191
Rib	Left		X	Multi Speed	F673157
Rib	Right		X	Multi Speed	F673158
V-type	Left		X	Poclain motor	F656785
V-type	Right		X	Poclain motor	F656784
V-type	Left	X			F656358
V-type	Right	X			F656359

## Standard Rollers

TYPE	LEFT/RIGHT	UPPER	LOWER	NOTE	PART NO.
Moipu, Flex Aggressive	Left/right		X	Multi Speed	F703629
Moipu, Flex Aggressive	Left/right		X	Poclain motor	F703624
Steel Thumbnail	Left		X	Multi Speed	F695181
Steel Thumbnail	Right		X	Multi Speed	F695180
Steel Thumbnail	Left		X	Poclain motor	F657673
Steel Thumbnail	Right		X	Poclain motor	F657672
Steel Thumbnail	Left	X			F656363
Steel Thumbnail	Right	X			F656362

## Aggressive Rollers

TYPE	LEFT/RIGHT	UPPER	LOWER	NOTE	PART NO.
Hardwood	Left		X	Multi Speed	F706393
Hardwood	Right		X	Multi Speed	F706415
Hardwood	Left		X	Poclain motor	F705973
Hardwood	Right		X	Poclain motor	F706000
Moipu, Steel	Left/right		X	Poclain motor	F703971
Moipu, Steel	Left/right		X	Multi Speed	F703970
Debarking	Left/right	X			F693905
Debarking	Left/right		X	Poclain motor	F693872
MenSe, Rubber Aggressive	Left		X	Poclain motor	F688374
MenSe, Rubber Aggressive	Right		X	Poclain motor	F688375

## TP-Rollers

TYPE	LEFT/RIGHT	UPPER	LOWER	NOTE	PART NO.
TP-Roller	Left/right		X	Multi Speed	3FP007242
TP-Roller	Left/right		X	Poclain motor	3FP007245
Roller cleaner					3FP007545



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## Delimiting knives

DESCRIPTION	TITLE	ADDITIONAL INFO	PART NO.
Knife STD	Top knife	Casted	F720329
Knife Classic	Top knife	Casted	F720332
Delimber LH	Upper delimiting knife	Casted	F705545
Delimber RH	Upper delimiting knife	Casted	F679440
Delimber LH	Upper delimiting knife	Welded, Processing knife	F688106
Delimber RH	Upper delimiting knife	Welded, Processing knife	F688109
Delimber LH/RH	Lower delimiting knives	Welded	F676875
Color-marking delimber knife RH	Lower delimiting knives	Welded	F676054



## Measuring wheels

DESCRIPTION	PART NO.
STD	F655667
MTH /Debarking	F065579
Sharp	F633609
Grooved	F065141

## Expander pins

DESCRIPTION	ORIGINAL JOHN DEERE PIN	EXPANDER PIN
Tilt pin	F703273	F701026
Feed roller arm pin	F676393	F730143
Roller arm cylinder, outer end	F703266	F701030
Roller arm cylinder, frame end	F703270	F701029
Upper knife cylinder, knife end	F703259	F701028
Upper knife cylinder, frame end	F703262	F701027
Lower knife	F698139	F701033
Lower knife cylinder, knife end left	F703259	F701032
Lower knife cylinder, knife end right	F703259	F701028
Lower knife cylinder, frame end	F703259	F701027

## Feed motors

DESCRIPTION	TITLE	PART NO.
Danfoss TMTHW 315	Upper feed motors	F680670
Danfoss TMTHW 400	Upper feed motors	F680671
Danfoss TMTHW 500	Upper feed motors	F680672
Poclair 627cc	Lower feed motors	F688809
Poclair 780cc	Lower feed motors	F688810
Black Bruin 1014/507cc, left side	Lower feed motors	F715306
Black Bruin 1014/507cc, right side	Lower feed motors	F715308
Black Bruin 1014/507cc, left side	Lower feed motors, Remanufactured	F704917EX
Black Bruin 1014/507cc, right side	Lower feed motors, Remanufactured	F704899EX

## Saw motors

DESCRIPTION	ADDITIONAL INFO	PART NO.
John Deere Power Boost SuperCut	19cc	F687445
Bucher SuperCut	20cc	F072207
Bucher SuperCut	25cc	F699750
Bucher SuperCut	32cc	F709893
Topsaw	14cc	F074705